

KWO® MultiTex® Sheet HD – ePTFE gasket sheet



Material grade:

Gasket material made of 100% multi-directional expanded PTFE.
 The products are made without using PFOA.

Article grade:

Dimensions and tolerances of sheet thickness

| Nominal sheet thickness [mm] | 1,00 | 1,50 | 2,00 | 3,00 |
|---|--------|--------|--------|--------|
| Tolerances within the delivery [mm]* | ± 0,10 | ± 0,15 | ± 0,20 | ± 0,30 |
| Maximum differences in the thickness for a single sheet [mm]* | Δ0,20 | Δ0,20 | Δ0,20 | Δ0,20 |

* Sheet thickness is determined by measuring sensor, e.g. Käfer FD100/25 with gauge slide Form Standard C (flat, Ø 10mm). The measuring distance to the sheet edge must be at least 5 cm.

A measurement of the sheet thickness with the aid of a caliper gauge is not permitted.

The tolerances are based on DIN DIN 28091-1 and are rounded up or down to two places after the decimal point.

Tolerances of sheet size

| | |
|---------------------|----------------------------|
| Width x Length [mm] | 1524,00 x 1524,00 (60") |
| Tolerance [mm] | ± 24,00 |

Tolerances of embossing depth

| | All dimensions |
|-----------------------|----------------|
| Embossing depth [mm]* | 0,20 |
| Tolerance [mm] | ± 0,15 |

* Embossing depth is determined by depth gauge, e.g. Käfer MD 12 TOP.

Further tolerances

| | Norm | Value |
|------------------------------|----------------------|-------------|
| Density [g/cm ³] | DIN 28090-2 | 1,05 ± 0,15 |
| Hardness [Shore 00, 15s] | ASTM D 2240 | 90 ± 15 |
| Compressibility - c [%] | ASTM F36M (34,5 MPa) | > 60 |
| Recovery - r [%] | ASTM F36M (34,5 MPa) | > 8 |
| Tensile strength [MPa] | ISO 527-3 | 27 ± 7 |

Visual tolerances

Free from cracks, separations, folds, notches, grooves, elevations, inclusions or contaminations.

Different shades and gloss effects as well as slight surface scratches (max. 3 pcs. on the sheet) are not to be considered as a defect. Surface scratches are defined as follows: not larger than a diameter of 1,50 mm and no deeper than 0,15 mm.

Packaging Units:

| | |
|-------------------------------|---|
| Sheet thickness \leq 2,00mm | rolled up and packed individually; with a large quantity the sheets will be flat packed |
| Sheet thickness $>$ 3,00mm | flat packed |

Proper Storage:

Sheets must be stored dry and dust-free, as they are very soil-sensitive.

No storage next to explosive materials, because the sheets become a strong electrostatically charge

Do not bend the sheets.

Traceability:

Each gasket is marked with a batch no. according to ISO 9001 (traceability). This enables the product to be traced back to the producer, ingredients, or special manufacturing process and product features across the entire or sectionally reconstructable supply chain.

Change Management:

Any change must be communicated to the customer if technical properties, the product itself or the external appearance have been changed.

Application:

Used gaskets must not be reused. In particular, never use gaskets with kinks, as they represent a safety risk.

Disposal:

According to the AVV, the "European Waste Catalogue Ordinance", the waste from PTFE can be assigned according to chapter 7 "Wastes from organic-chemical processes" and waste code 07 02 99. This waste code stands for waste classified as non-hazardous. Therefore it can be disposed of in normal household waste. Please use the container provided by your public waste disposal authority for residual waste as the appropriate disposal container.

The above-mentioned test criteria can be requested from KWO[®] Dichtungstechnik GmbH in form of an inspection certificate 3.1 according to EN 10204.